

SECTION 7 - INSTALLATION		7.05 BEDDING AND BACKFILL - SANITARY SEWERS			
7.01 GENERAL	The following Section addresses the minimum requirements for the installation of sanitary sewers within Fall Creek Regional Waste District.	The following Section provides the minimum requirements for the bedding of pipe and the backfilling of the trench. Figures 7-1, 7-2 and 7-3 provides the bedding requirements for PVC, HDPE, and PVC Composite; Ductile Iron and Concrete, respectively. Per Section 7.04 - Trenching, where the bottom of the trench is of undesirable material, an additional six (6) inches of trench bottom shall be excavated and a stable foundation shall be constructed using compacted No. 2 crushed stone. All sanitary sewer pipe shall be laid to the lines and grade shown on the approved design plans unless otherwise approved by the District.	D. BACKFILLING OF MANHOLES Manhole backfilling and compaction shall comply with the requirements as specified for the adjacent sanitary sewer.		
7.02 WORKMANSHIP	A. LINE AND GRADE The contractor and/or engineer (Owner's representative) shall furnish and set all line and grade stakes (HUB) and stakes for bench marks. The bench marks shall be set in strategic locations of the project in order to facilitate the Contractor's installation of the line and grade stakes (HUB) for each pipeline. Only the line laser method is approved by the District. The contractor shall constantly check line and grade of the lean beam and the pipe. B. INSTALLATION OF SANITARY SEWERS Suitable tools and equipment shall be used for the safe and convenient handling and laying of pipe. Great care shall be taken to prevent pipe coatings or wrappings from being damaged. Carefully examine all pipe for cracks and other defects. No pipe or fittings shall be laid which are known to be defective. If pipe or fittings are discovered to be cracked, broken or defective after being laid, they shall be removed and replaced with sound material. Thoroughly clean all pipe and fittings before installation. All pipe and appurtenances should be kept clean until accepted as completed work. C. POINT OF COMMENCEMENT AND DIRECTION OF LAYING The point of commencement for laying of sewer pipe shall be the lowest point in the proposed sewer line. Lay the pipe with the bell end of bell and spigot pipe or with the receiving groove end of tongue and groove pipe pointing upgrade. Any other procedure shall be followed only with permission of the District. Lay each pipe on an even firm bed as specified so that no uneven strain will come to any part of the pipe. Particular care shall be exercised to prevent strain from bearing on the sockets. Dig all bell holes for bell and spigot pipe. Completely expose home all pipe (to the assembly mark). On pipe of the tongue and groove type thirty (30) inches and larger in diameter, pressure must be applied to the center of each pipe as it is laid by a winch and cable or other mechanical means. All connection fittings shall be sealed with a watertight plug or stopper. The contractor shall extend the building wye lateral to the Right-of-Way and shall place a one (1) inch cast iron locator rod or magnetic locator tape above the end of the pipe to within one (1) foot of the ground surface. The purpose is to provide for ease of location of the wye stub. D. CONSTRUCTION BULKHEADS	A. BEDDING - SANITARY SEWERS Bedding material shall be compacted No. 8 crushed stone or No. 8 fractured face aggregate and shall be placed in the trench bottom such that after the pipe has been placed thereon, imbedded to grade and aligned, there remains a 4-inch minimum depth of material below the pipe barrel and a minimum of 3-inches below the bell. The bell holes shall be excavated so that the entire pipe barrel rests on the bedding. The following presents the bedding requirements for each pipe classification: Flexible pipe (Figure 7-1): PVC and HDPE Pipe No. 8 crushed stone or No. 8 fractured face aggregate shall be placed around the sides of the pipe up to the springline (1/2 the Outside Diameter). This material shall be shovel sliced or otherwise carefully placed and "walked" or hand tamped in to ensure compaction of the haunch area and complete filling of all voids. From the springline to twelve (12) inches above the crown of the pipe, bedding shall be added in six (6) inch lifts "walked" in for compaction. Backfilling of the remainder of the trench shall be as specified in this Section. Semi-Rigid Pipe (Figure 7-2): PVC Composite and Ductile Iron Pipe No. 8 crushed stone or No. 8 fractured face aggregate shall be placed around the sides of the pipe up to the springline (1/2 the Outside Diameter). This material shall be shovel sliced or otherwise carefully placed and "walked" or hand tamped in to ensure compaction of the haunch area and complete filling of all voids. From the springline to six (6) inches, or 1/2 the Outside Diameter above the top of the pipe, whichever is larger, bedding shall be added in six (6) inch lifts "walked" in for compaction. Backfilling of the remainder of the trench shall be as specified later in this Section. Rigid Pipe (Figure 7-3): Concrete Pipe No. 8 crushed stone or No. 8 fractured face aggregate shall be placed around the sides of the pipe up to the springline (1/2 the Outside Diameter). This material shall be shovel sliced or otherwise carefully placed and "walked" in or hand tamped to ensure compaction of the haunch area and complete filling of all voids. From the springline, the trench shall be backfilled as specified in this Section.	E. OUTSIDE DROP MANHOLES See Section 5.04-J for details.		
66	Before extending a sanitary sewer, the Contractor shall provide a watertight plug in the existing sewer immediately downstream of the point of connection. This plug shall be left in place until the new sanitary sewer has been cleaned of all accumulated water and debris and accepted by the District. During all intermissions in construction of the sanitary sewer pipe, the open face of the last pipe laid shall be plugged so as to prevent sand, water, earth or other materials from entering the pipe. Whenever pipe and special castings are required to be cut, the cutting shall be done by skilled workmen in such a manner as to leave a smooth end at right angles to the axis of the pipe without damage to the pipe casting or cement lining. CUTTING TORCHES SHALL NOT BE USED.	69	7.08 INSTALLATION OF BUILDING SEWERS (LATERALS) A connection permit issued by the District shall be obtained prior to the installation of a building sewer. Per Section 5, only PVC SDR 35, wall bell and spigot type pipe shall be used. All building sewers shall have a cleanout located within three (3) feet of the exterior building wall and shall be installed per Figure 7-4 or 7-5. Also, if building sewer is more than 100' in length, add a cleanout for ever 100'. Connections to new sanitary sewers shall only be made at the manufactured fitting. No saddle connections shall be allowed if a manufactured fitting exists based upon approved as-built plans. The point of commencement for laying of the building sewer pipe shall be at the connection to the main sewer and shall be laid with the bell end pointing upgrade.		
	E. LAYING OF PIPE IN COLD WEATHER The District reserves the right to order pipe installation discontinued whenever, in our opinion, there is danger of the quality of work being impaired because of cold weather. The Contractor shall be responsible for heating the pipe and jointing material so as to prevent freezing of joints. Do not lay any pipe on frozen ground. No flexible or semi-rigid pipe shall be laid when the air temperature is less than 32 F unless proper precautions per the manufacturer's recommendations are taken by the Contractor and the method is approved by the Engineer and District. When pipes with rubber gaskets or resilient-type joints are to be laid in cold weather, sufficiently warm the gasket or joint material so as to facilitate making a proper joint.	72	Bedding per the specification of PVC flexible pipe shall be required. Connections to sanitary manholes shall not be made without the written approval of the District. Building sewers shall connect to the manhole, when approved, at an elevation of not more than 24 inches above the base of the manhole. No inside drop connections shall be allowed without written approval of the District.		
	F. ABANDONED SEWERS Sewers and storm water drains which are to be abandoned shall be bulkheaded with mortar and an eight (8) inch thick brick wall. Sewers, storm water drains, and sewer structures which are to be abandoned in place shall be filled with sand or Cellular Concrete and plugged, unless otherwise indicated on the Plans. Service shall be maintained in such sewers and drains until the District shall order bulkheads placed. No timber bulkheads shall be allowed. All castings on such abandoned structures are the property of the District and shall be salvaged by the Contractor and delivered as directed. Unless otherwise specified, all abandoned manholes, catch basins and inlets shall be removed to a depth of three (3) feet below the proposed or established grade or existing street grade, whichever is lower.	73	END OF SECTION 7		
7.03 DEWATERING AND CONTROL OF SURFACE WATER	Where groundwater is encountered, the Contractor shall make every effort necessary to secure a dry trench bottom before laying pipe. The Contractor shall provide, install and operate sufficient trenches, pumps, sumps, hose, piping, wellpoints, etc., necessary to remove and maintain the groundwater level below the base of the excavation. If the Contractor is unable to remove the standing water in the trench, the Contractor shall over-excavate the proposed bottom grade of the sewer bedding, and place not less than three (3) inches of Class No. 2 crushed stone (Indiana Department of Highway aggregate Classification) in the over-excavated area. The Contractor and/or Developer shall be liable for all lawsuits which may arise as a result of the Contractor's dewatering efforts.	74	7.01 GENERAL The following section describes the minimum requirements and general procedures for the inspection and testing of sanitary sewer systems to be dedicated to the District. The sanitary sewer system shall not be accepted nor will connection permits be issued until all requirements for inspection and testing, including filing of affidavits and any other paperwork are completed. Any section of sanitary sewer not passing the tests prescribed herein shall be repaired to the satisfaction and approval of the District, retested and reinspected by closed circuit televising.		
7.04 TRENCHING	The width of the trench at and below the top of the sanitary sewer shall be only as wide as is necessary for proper installation and backfilling, and consistent with safety requirements. The minimum width of trench for sanitary sewers, including force mains, 42-inches in diameter and less shall be 1.25 times the outside diameter (O.D.) plus 12-inches (See Figures 7-1, 7-2 and 7-3): Minimum Trench Width (inches) = 1.25 (O.D.) + 12 The Minimum trench width for sanitary sewers larger than 42 inches in diameter shall be determined on a case-by-case basis by the Engineer and approved by the District. The design plans and specifications submitted to the District for review, approval and issuance of a construction permit shall include a detailed trench drawing. The design of the sewer pipe and structures is predicated upon the width of trench indicated above and, should these limits be exceeded, the Contractor shall be responsible for the protection and installation of such remedial measures as may be required by the Engineer and/or the District. Bell holes shall be excavated for bell and spigot pipe and mechanical joint pipe, so that the entire barrel of the pipe shall rest on the bedding. The pipe trench shall not be excavated more than one hundred (100) feet in advance of pipe laying. Whenever pipe trenches are excavated below the designed bedding bottom, the Contractor shall fill the over-excavation with mechanically compacted No. 8 (1/4-inch to 3/4-inch) crushed stone or No. 8 fractured face aggregate. All rock, boulders and stones 2-inches in diameter and larger encountered in trenches shall be removed. Boulders or rocks are not to be used for trench backfill. In cases where material is deposited along open trenches, the material shall be placed so that no damage will result to the work or adjacent property as a result of rain or other surface wash. If the bottom of the trench is of undesirable material, an additional six (6) inches of trench bottom shall be excavated and filled with Class 2 crushed stone and compacted using a hand held mechanical tamper. Where the distance to stable ground is excessive, the Engineer shall order in writing other types of foundation as he deems necessary subject to the approval of the District. Remove any rock(s) encountered within six (6) inches below the barrel surface of the pipe, replace with No. 8 crushed stone or No. 8 fractured face aggregate and compact.	75	7.02 INSPECTION Inspection of the sanitary sewer system shall occur throughout the construction of the collector sewer system and upon the installation but prior to the backfilling of the building sewer (lateral) as part of the Sanitary Sewer Construction Permit and Connection Permit programs, respectively. A. SANITARY SEWER CONSTRUCTION CONNECTION General As previously discussed, prior to the issuance of a Construction Permit and the commencement of construction of a sanitary sewer system, the Owner shall make arrangements with the District for Construction Observation Services to be provided. Estimated Cost Where a lift station is involved, additional time for the inspection during construction and final checkout of the inspection during construction and final checkout of the lift station shall be added. Estimates for inspection costs can be obtained by contacting the District. The above is a pre-construction estimate only. The actual observation time will vary from project to project and may exceed or be less than this estimate based upon actual project duration. Observation time at the site is verified by the Contractor and/or a representative of the Owner. General Requirements - Contractor and/or Owner shall provide notice to the District of the planned commencement of construction forty-eight (48) hours prior to such commencement. - Once the construction starts, the Contractor shall be responsible for informing and/or notifying the Observer assigned of the schedule: - Daily work schedule including any changes in the following:		
68	7.05 BEDDING AND BACKFILL - SANITARY SEWERS Bedding material shall be compacted No. 8 crushed stone or No. 8 fractured face aggregate and shall be placed in the trench bottom such that after the pipe has been placed thereon, imbedded to grade and aligned, there remains a 4-inch minimum depth of material below the pipe barrel and a minimum of 3-inches below the bell. The bell holes shall be excavated so that the entire pipe barrel rests on the bedding. The following presents the bedding requirements for each pipe classification: Flexible pipe (Figure 7-1): PVC and HDPE Pipe No. 8 crushed stone or No. 8 fractured face aggregate shall be placed around the sides of the pipe up to the springline (1/2 the Outside Diameter). This material shall be shovel sliced or otherwise carefully placed and "walked" or hand tamped in to ensure compaction of the haunch area and complete filling of all voids. From the springline to twelve (12) inches above the crown of the pipe, bedding shall be added in six (6) inch lifts "walked" in for compaction. Backfilling of the remainder of the trench shall be as specified in this Section. Semi-Rigid Pipe (Figure 7-2): PVC Composite and Ductile Iron Pipe No. 8 crushed stone or No. 8 fractured face aggregate shall be placed around the sides of the pipe up to the springline (1/2 the Outside Diameter). This material shall be shovel sliced or otherwise carefully placed and "walked" or hand tamped in to ensure compaction of the haunch area and complete filling of all voids. From the springline to six (6) inches, or 1/2 the Outside Diameter above the top of the pipe, whichever is larger, bedding shall be added in six (6) inch lifts "walked" in for compaction. Backfilling of the remainder of the trench shall be as specified later in this Section. Rigid Pipe (Figure 7-3): Concrete Pipe No. 8 crushed stone or No. 8 fractured face aggregate shall be placed around the sides of the pipe up to the springline (1/2 the Outside Diameter). This material shall be shovel sliced or otherwise carefully placed and "walked" in or hand tamped to ensure compaction of the haunch area and complete filling of all voids. From the springline, the trench shall be backfilled as specified in this Section.	69	7.06 TRENCH BOX PULLING AND SHEETING When required by the Occupational Safety and Health Act (OSHA) to protect life, property, or the work, sheet and brace all open cut trenches in accordance with CFR 1926. Upon completion of the work, all temporary forms, shores, and bracing shall be removed. All vacancies or voids left by the sheeting, while being withdrawn, shall be carefully filled with bedding material. The Contractor shall employ adequate safeguards to prevent movement of the pipe joint. If any movement should occur, the Contractor shall reinstall the pipe. Any damage to pavement or other structures due to sheeting, shoring, or bracing shall be repaired by the Contractor at his own expense. Sheeting and bracing which is to remain in place shall be cut off at the elevation of 1.5 feet above the top of the sewer pipe.	70	7.07 SANITARY SEWER MANHOLES INSTALLATION Section 5.04 provides information regarding the design of manholes. A. PREPARATION OF BASE The bottom of the excavation/trench for the manhole shall be filled with a minimum of six (6) inches of No. 2 crushed stone mechanically compacted to form a stable base. Where poor or unstable soil conditions exist or over excavation has occurred, additional No. 2 crushed stone or Class B concrete shall be used to form a stable base.
	B. PLACEMENT OF MANHOLE SECTIONS Precast manhole sections shall be placed and aligned to provide vertical sides. The completed manhole shall be rigid, true to dimensions and watertight. Per Section 5.04, the joints between manhole sections shall be made with an approved rubber o-ring in accordance with ASTM C-443 and a 1/2 inch diameter non-asphaltic mastic (Kent Seal or equal) conforming to AASHTO M-198 and Federal Specifications SS-521-A.	71	7.08 INSTALLATION OF BUILDING SEWERS (LATERALS) A connection permit issued by the District shall be obtained prior to the installation of a building sewer. Per Section 5, only PVC SDR 35, wall bell and spigot type pipe shall be used. All building sewers shall have a cleanout located within three (3) feet of the exterior building wall and shall be installed per Figure 7-4 or 7-5. Also, if building sewer is more than 100' in length, add a cleanout for ever 100'. Connections to new sanitary sewers shall only be made at the manufactured fitting. No saddle connections shall be allowed if a manufactured fitting exists based upon approved as-built plans. The point of commencement for laying of the building sewer pipe shall be at the connection to the main sewer and shall be laid with the bell end pointing upgrade.		
	C. PIPE CONNECTIONS TO MANHOLES Connections to new or existing manholes shall be per Section 5.04-M. Connections to existing manholes shall require the installation of flow channels and bench walls per Section 5.04-E. Where the Contractor connects to an existing manhole, that manhole shall be rehabilitated to current standards of the District. This requirement shall include rehabilitating flow channel, as well as prescribed measures to eliminate infiltration and inflow to required levels.	72	7.09 TESTING (GRAVITY SANITARY SEWERS) Once constructed, all sanitary sewers and manholes shall be watertight and free from leakage. The Contractor shall be required to repair all visible leaks to the satisfaction of the District. Any leakage found during the infiltration test shall be corrected by the Contractor at his expense. The method of repair shall be per the approval of the District; however, grouting of the joint or crack to repair the leakage shall not be permitted. If the defective portion of the sanitary sewer cannot be located, the Contractor will remove and reconstruct as much of the work as is necessary to obtain a system that passes infiltration requirements. All gravity sanitary sewers constructed of flexible pipe (PVC and HDPE) and Truss pipe shall be mandrel tested no sooner than thirty (30) days after installation per the requirements herein. The Contractor shall bear the complete cost and supply all equipment necessary to perform the tests required. All tests shall be conducted under the observation of the District's Inspector. It shall be the Contractor's responsibility to schedule testing with the Inspector. A. LOW PRESSURE AIR TEST (GRAVITY SEWERS) All gravity sanitary sewers shall be tested for infiltration by means of a low pressure air test as generally described herein. Any other infiltration test procedure will only be allowed following the submission of the procedure to the District for review and upon written approval by the District. Equipment The Contractor shall be responsible for providing all equipment and supplies necessary for the performance of a Low Pressure Air Test including but not limited to the following: - Mechanical or pneumatic plugs; - Air control panel; - Shut-off valve, pressure regulative valve, pressure relief valve and input pressure gauge. The pressure regulator or relief valve set shall be set no higher than 10 psig to avoid over pressurization; and - Continuous monitoring pressure gauge having a range of 0 to at least 10 psi. The gauge shall be no less than 4 inches in diameter with minimum divisions of 0.10 psi and an accuracy of +/- .04 psi. To reduce the potential for sewer line over-pressurization, two (2) separate hoses shall be used to: (1) connect the control panel to the sealed line for introducing low pressure air, and (2) a separate hose connection for constant monitoring of air pressure buildup in the line. If pneumatic plugs are utilized, a separate hose shall be required to inflate the pneumatic plugs. Ground Water Elevation and Air Pressure Adjustment - General Per Section 5.04; a few key manholes shall have a one-half inch diameter threaded pipe nipple installed through the manhole wall directly on top of one of the sanitary sewers entering the manholes as shown in Figure 9-4. Every manhole need not have a pipe nipple installed. The design Engineer shall designate the manholes to be used for gauging the ground water level. The pipe nipples shall be sealed with a threaded one-half inch cap. Immediately before air testing, the ground water level shall be determined by removing the threaded cap(s) from the nipple(s) nearest the section to be tested blowing air through the pipe nipple(s) to remove any obstructions, and then connecting clear plastic tube(s) to the pipe nipple(s). Each plastic tube shall be held vertically to allow groundwater to rise in it. After the water level in the tube has stopped rising, a measurement of the height in feet of water over the invert of the sewer pipe shall be taken per Figure 9-1. If the section to be tested is not immediately adjacent to an installed pipe nipple, the groundwater height shall be estimated based upon nearby height readings and the pipe's invert elevation. Alternate ground water monitoring methods shall require the prior written approval of the District.		
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The actual observation time will vary from project to project and may exceed or be less than this estimate based upon actual project duration. Observation time at the site is verified by the Contractor and/or a representative of the Owner. General Requirements - Contractor and/or Owner shall provide notice to the District of the planned commencement of construction forty-eight (48) hours prior to such commencement. - Once the construction starts, the Contractor shall be responsible for informing and/or notifying the Observer assigned of the schedule: - Daily work schedule including any changes in the following:	82	7.03 TESTING (GRAVITY SANITARY SEWERS) Once constructed, all sanitary sewers and manholes shall be watertight and free from leakage. The Contractor shall be required to repair all visible leaks to the satisfaction of the District. Any leakage found during the infiltration test shall be corrected by the Contractor at his expense. 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Any other infiltration test procedure will only be allowed following the submission of the procedure to the District for review and upon written approval by the District. Equipment The Contractor shall be responsible for providing all equipment and supplies necessary for the performance of a Low Pressure Air Test including but not limited to the following: - Mechanical or pneumatic plugs; - Air control panel; - Shut-off valve, pressure regulative valve, pressure relief valve and input pressure gauge. The pressure regulator or relief valve set shall be set no higher than 10 psig to avoid over pressurization; and - Continuous monitoring pressure gauge having a range of 0 to at least 10 psi. The gauge shall be no less than 4 inches in diameter with minimum divisions of 0.10 psi and an accuracy of +/- .04 psi. 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Alternate ground water monitoring methods shall require the prior written approval of the District.	83	7.05 TESTING (GRAVITY SANITARY SEWERS) Once constructed, all sanitary sewers and manholes shall be watertight and free from leakage. The Contractor shall be required to repair all visible leaks to the satisfaction of the District. Any leakage found during the infiltration test shall be corrected by the Contractor at his expense. The method of repair shall be per the approval of the District; however, grouting of the joint or crack to repair the leakage shall not be permitted. If the defective portion of the sanitary sewer cannot be located, the Contractor will remove and reconstruct as much of the work as is necessary to obtain a system that passes infiltration requirements. All gravity sanitary sewers constructed of flexible pipe (PVC and HDPE) and Truss pipe shall be mandrel tested no sooner than thirty (30) days after installation per the requirements herein. The Contractor shall bear the complete cost and supply all equipment necessary to perform the tests required. All tests shall be conducted under the observation of the District's Inspector. It shall be the Contractor's responsibility to schedule testing with the Inspector. A. LOW PRESSURE AIR TEST (GRAVITY SEWERS) All gravity sanitary sewers shall be tested for infiltration by means of a low pressure air test as generally described herein. Any other infiltration test procedure will only be allowed following the submission of the procedure to the District for review and upon written approval by the District. Equipment The Contractor shall be responsible for providing all equipment and supplies necessary for the performance of a Low Pressure Air Test including but not limited to the following: - Mechanical or pneumatic plugs; - Air control panel; - Shut-off valve, pressure regulative valve, pressure relief valve and input pressure gauge. The pressure regulator or relief valve set shall be set no higher than 10 psig to avoid over pressurization; and - Continuous monitoring pressure gauge having a range of 0 to at least 10 psi. The gauge shall be no less than 4 inches in diameter with minimum divisions of 0.10 psi and an accuracy of +/- .04 psi. To reduce the potential for sewer line over-pressurization, two (2) separate hoses shall be used to: (1) connect the control panel to the sealed line for introducing low pressure air, and (2) a separate hose connection for constant monitoring of air pressure buildup in the line. If pneumatic plugs are utilized, a separate hose shall be required to inflate the pneumatic plugs. Ground Water Elevation and Air Pressure Adjustment - General Per Section 5.04; a few key manholes shall have a one-half inch diameter threaded pipe nipple installed through the manhole wall directly on top of one of the sanitary sewers entering the manholes as shown in Figure 9-4. 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Alternate ground water monitoring methods shall require the prior written approval of the District.	84	7.07 TESTING (GRAVITY SANITARY SEWERS) Once constructed, all sanitary sewers and manholes shall be watertight and free from leakage. The Contractor shall be required to repair all visible leaks to the satisfaction of the District. Any leakage found during the infiltration test shall be corrected by the Contractor at his expense. The method of repair shall be per the approval of the District; however, grouting of the joint or crack to repair the leakage shall not be permitted. If the defective portion of the sanitary sewer cannot be located, the Contractor will remove and reconstruct as much of the work as is necessary to obtain a system that passes infiltration requirements. All gravity sanitary sewers constructed of flexible pipe (PVC and HDPE) and Truss pipe shall be mandrel tested no sooner than thirty (30) days after installation per the requirements herein. 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